# POZNAN UNIVERSITY OF TECHNOLOGY



#### EUROPEAN CREDIT TRANSFER AND ACCUMULATION SYSTEM (ECTS)

# **COURSE DESCRIPTION CARD - SYLLABUS**

Course name

TOC (Theory of Constraints) [S2Log2-SPL>TOC]

Coordinators dr hab. inż. Łukasz Hadaś prof. F lukasz.hadas@put.poznan.pl	P	Lecturers	
Number of credit points 4,00		Loofurore	
Tutorials 15	Projects/seminars 15	5	
Number of hours Lecture 15	Laboratory classe 0	es	Other (e.g. online) 0
Form of study full-time		Requirements elective	
Level of study second-cycle		Course offered ir Polish	)
Area of study (specialization) Production-logistics Systems		Profile of study general academi	c
Course Field of study Logistics		Year/Semester 1/2	

### **Prerequisites**

The student knows the basic concepts related to the management of production. The student has the ability to perceive and interpret the phenomena occurring in the field of management. The student is aware of the impact of constraints on the effectiveness of production system.

### **Course objective**

The aim of the course is presentation TOC (Theory of Constraints) as a management concept. The student knows the basic principles of TOC and can use the tool to identify the limitations and process improvements. He knows the TOC tools appropriate to the material flow management.

### Course-related learning outcomes

Knowledge:

1. Student knows the TOC (Theory of Constraints) and its basic concepts [P7S\_WG\_02]

2. The student knows the Werbel-Bufor-Lina method and its application in material flow management [P7S\_WG\_05]

3. The student knows the TOC principles and their application in the area of production and logistics [P7S\_WG\_08]

4. Student knows the basic TOC tools used in management [P7S\_WK\_01]

Skills:

1. Student is able to indicate process improvements according to TOC rules [P7S\_UW\_04]

2. Student is able to design a solution to managerial problems using appropriate tools and techniques TOC [P7S\_UW\_05]

3. Student is able to design an analysis process to evaluate the proposed solutions based on TOC tools [P7S\_UK\_01]

### Social competences:

1. The student is aware of the responsibility for their own work and readiness to comply with the rules of teamwork and taking responsibility in the project group [P7S\_KR\_01]

## Methods for verifying learning outcomes and assessment criteria

Learning outcomes presented above are verified as follows:

Lecture: Formative assessment: on the basis of answers to questions about the issues discussed in previous lectures or a partial test. Summative assessment: on the basis of a test - written work - on the issues discussed in the lecture or test. The lecture is passed after providing factually correct answers to most of the issues raised, the pass mark is 50% of points.

Exercises: Formative assessment: on the basis of a conversation on the knowledge of the issues necessary for the correct implementation of the current exercise. Summative assessment: based on a written study.

Project: Formative assessment: on the basis of the progress in the implementation of the stages of the project and knowledge of the issues necessary for its implementation. Summative assessment: on the basis of the substantive quality of the implemented project and the defense of the completed project.

# Programme content

The program includes the concept of Theory of Constraints (TOC): Five Focusing Steps method, Traffic Light Analogy buffer management procedure, DBR (Drum-Buffer-Rope) method, project management according to the critical chain methodology (CCPM).

# **Course topics**

Lectures: Presentation of the genesis of the TOC, the history of the development of concepts. Presentation methods: Five Focusing Steps, VAT Analysis, the procedures of buffers management -Traffic Light Analogy and methods DBR (Drum-Buffer-Rope). Critical Chain Project Management (CCPM) methodology. Comparison of production systems improvement according to logics: classical, Lean and TOC.

Exercise: The use of the procedure of buffers management (Traffic Light Analogy). Project management for. Critical Chain methodology (CCPM). Management of the production process flow for different variants of material streams (Goldratt Simulator Application) using DBR Solution.

Project: The use of the procedure of buffers management (Traffic Light Analogy). Project management for. Critical Chain methodology (CCPM). Management of the production process flow for different variants of material streams (Goldratt Simulator Application) using DBR Solution.

# **Teaching methods**

Lecture: information lecture, problem lecture. Exercise: exercise method. Project: decision game.

# Bibliography

Basic:

1. Hadaś Ł., Cyplik P., TOC i Lean Production, Idea, narzędzia, praktyka zastosowania, Wydawnictwo Politechniki Poznańskiej, Poznań, 2013.

2. Goldratt E., Cox J., Cel. Doskonałość w produkcji, WERBEL, Warszawa, 2000.

3. Goldratt E. M., Łańcuch krytyczny, MINT Books, Warszawa, 2009.

Additional:

Goldratt E. M., Cel II, To nie przypadek, MINT Books, Warszawa, 2007.
Woeppel M. J., Manufacturer's Guide to Implementing the Theory of Constraints, The St. Lucie Press, Boca Raton London New York Washington, D.C. 2001.

## Breakdown of average student's workload

	Hours	ECTS
Total workload	100	4,00
Classes requiring direct contact with the teacher	45	2,00
Student's own work (literature studies, preparation for laboratory classes/ tutorials, preparation for tests/exam, project preparation)	55	2,00